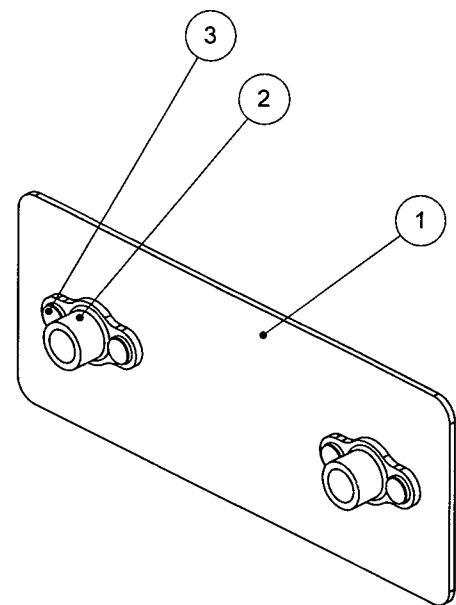


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ITEM	QTY -041	PART NUMBER	DESCRIPTION
	X	D4104-041	DOUBLER ASSEMBLY
1	1	D4104-1	DOUBLER
2	2	MS21069-L3	NUT PLATE
3	4	MS20426AD3-3	RIVET



D4104-041 DOUBLER ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4104-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

RELEASED
2010-08-23
NP

A	NEW ISSUE	RF	10.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MM	DRAWING NO.	REV. A
MFG. APPR.	MM	D4104	SHEET 1 OF 2
APPROVED	MM	TITLE	SCALE
DE APPR.	MM	DOUBLER ASSEMBLY	NTS
DATE	10.05.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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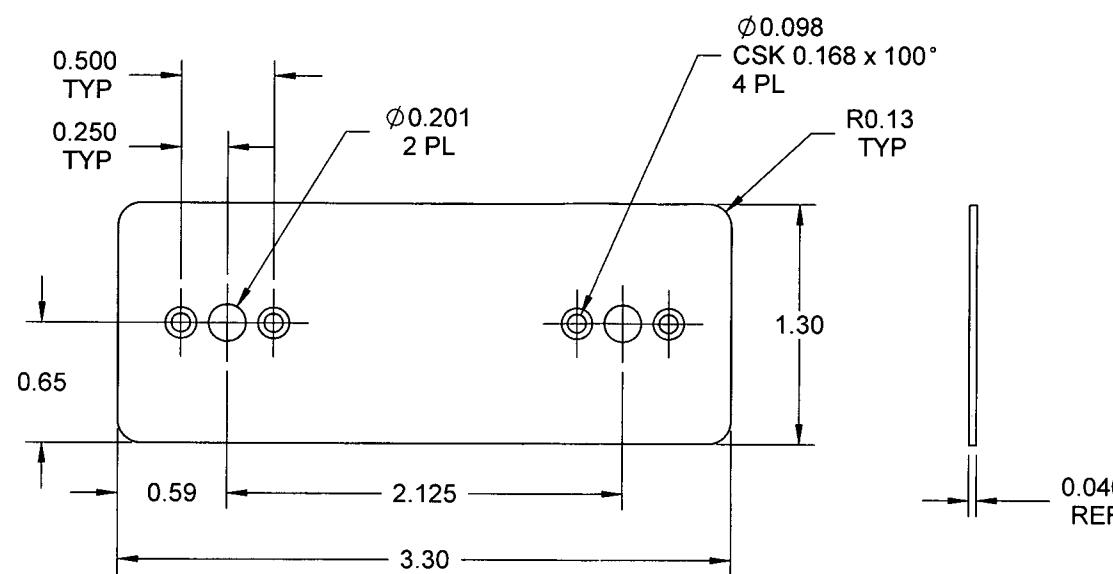
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D

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B

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RELEASED
2010-08-23

JP

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HP	DRAWING NO.	REV. A
MFG. APPR.	HP	D4104	SHEET 2 OF 2
APPROVED	HP	TITLE	SCALE
DE APPR.	HP	DOUBLER ASSEMBLY	NTS
DATE	10.05.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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